

GRANICER 7068

Binder for the liquid application of granules with airless, double disk and bell

Chemical basis:

Ethylene oxide derivative and organic polymers in aqueous solution

Characteristics:

Appearance: white viscous liquid Solubility: water-soluble

Viscosity at 30 °C,

Brookfield MV 2/2: approx. 3500 - 5000 mPas

pH (25 °C): 7.5 - 8.5

Shelf-life / Packaging:

6 months under proper storage conditions Drums of 50 and 125 kg, containers of 1000 kg

Application:

GRANICER 7068 is a binder / suspension stabilizer, which allows the application of granules onto tile surfaces with airless, double disk and bell and to cover the complete surface of the tiles. We recommend the following procedure for the preparation of the granule suspension with GRANICER 7068:

Depending on the application method, GRANICER 7068 is mixed with water (and glaze if required). Subsequently, the granules are introduced with a simple stirrer. Afterwards, this suspension is stirred until it is homogeneous. The final viscosity (depending on the application method) will be adjusted by the further addition of water.

The following mixing proportions can be taken as a guide for the individual application methods:

	Bell	Double disk/Airless
Granules GRANICER 7068 Water	100 15 - 25 20 - 40	100 20 - 30 40 - 60
Water (to adjust the desired viscosity)	0 - 40	0 - 40
Recommended application viscosities (Ford Cup 4 mm): Recommended glaze granule size:	25 - 35 sec. D100 160 µm	16 - 20 sec.

The above results have been obtained from trials in our laboratory and plant. In the light of changing conditions they can serve only as a guide and are therefore offered without obligation. We ask you to observe the possible rights of third parties.